

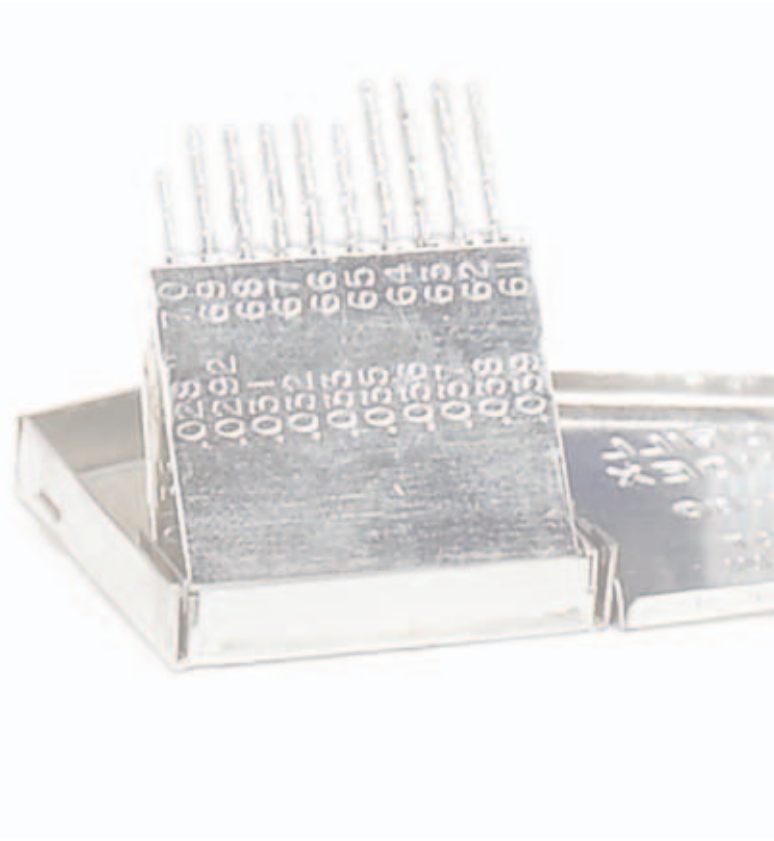
Drill bit sizes

shown in drill bit number, inches, and millimeters

Drill bit #	Inches	Millimeters
80	0.014	0.34
79	0.015	0.37
78	0.016	0.41
77	0.018	0.46
76	0.020	0.51
75	0.021	0.53
74	0.023	0.57
73	0.024	0.61
72	0.025	0.64
71	0.026	0.66
70	0.028	0.71
69	0.029	0.74
68	0.031	0.79
67	0.032	0.81
66	0.033	0.84
65	0.035	0.89
64	0.036	0.91
63	0.037	0.94
62	0.038	0.97
61	0.039	0.99
60	0.040	1.02
59	0.041	1.04
58	0.042	1.07
57	0.043	1.09
56	0.046	1.18
55	0.052	1.32
54	0.055	1.40
53	0.059	1.50
52	0.064	1.61
51	0.067	1.70
50	0.070	1.78
49	0.073	1.85
48	0.076	1.93
47	0.079	1.99
46	0.081	2.06
45	0.082	2.08
44	0.086	2.18
43	0.089	2.26
42	0.094	2.38
41	0.096	2.44
40	0.098	2.49
39	0.099	2.53
38	0.101	2.58
37	0.104	2.64

Smallest ↑

↓ Largest



A drill bit's size in inches or millimeters indicates the diameter of the bit's cutting surface. Drill bit numbers indicate gauge, but the drill-bit-gauge system is different from the standard wire-gauge system. Keep in mind that the higher the drill bit number, the smaller the cutting surface of the bit.

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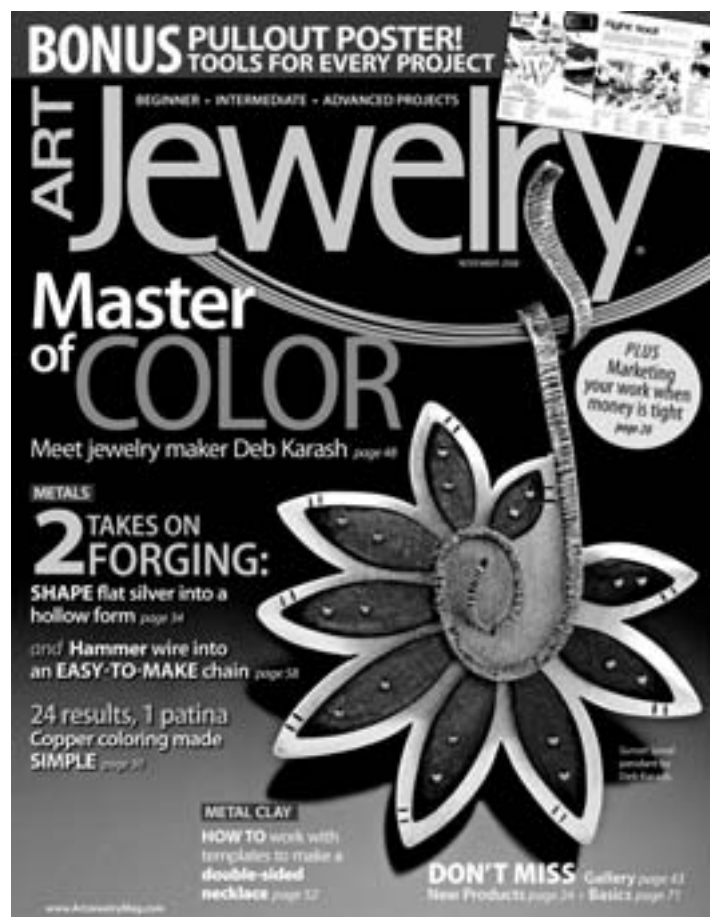
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